



LABEL REWINDER

User Manual

(Manual No. 6559)

Model: USS-LRW00005/07/08/15



This manual should be made available to all users of this equipment. For best results, and for maximum durability of the equipment, carefully read and follow all instructions.

Version 3.0 ©202412

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I. Product Specifications

MODEL	LRW00007	LRW00005	LRW00008	LRW00015
Max. Label Width	3.9 inches (100 mm)	4.7 inches (120 mm)	5.9 inches (150 mm)	5.9 inches (150 mm)
Max. Label Roll Diameter	7.2 inches (185 mm)	8.6 inches (220 mm)	8.6 inches (220 mm)	11.8 inches (300 mm)
Max. Label Roll Weight	6.6 lbs (3 kg)	10 lbs (4.5 kg)	12 lbs (5.5 kg)	12 lbs (5.5 kg)
Core Diameter	1-3 inches, adjustable	1-4 inches, adjustable	1-4 inches, adjustable	1-4 inches, adjustable
Speed	0-8 inches/sec	0-12 inches/sec	0-12 inches/sec	0-12 inches/sec
Label Length	no limits			
Start/Stop	On/Off/On, bidirectional operation			
Power	AC 100V - 240V, 50/60Hz			

Please pay attention to the parameter Max. Label Roll Weight, do not overload the machine, otherwise the machine's service life will be shortened.

II. Package Lists

- 1 - Label Rewinder Machine
- 1 - Power Adapter
- 1 - Adjustable Paper Guide

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III. Assembling Plug

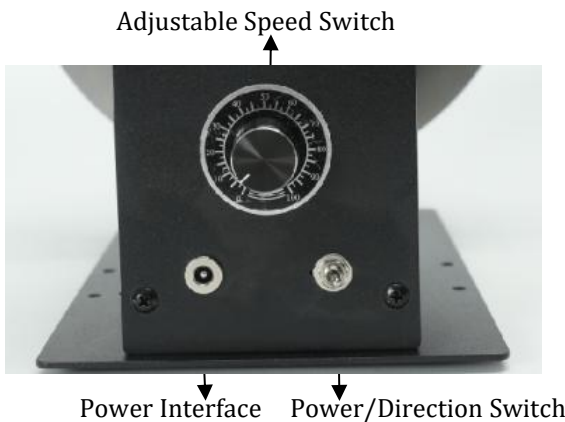


The power cord and plug are packaged separately. Please assemble them as shown in the figure above. Install part ② onto part ①, then press part ② down and rotate it anticlockwise.

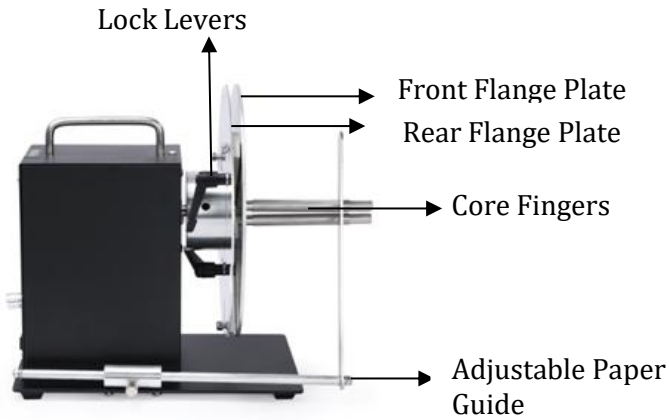
IV. Switch Introduction

This rewinder is bidirectional, meaning it can be operated in either direction.

It has a combination Power and Direction Switch on the rear panel. (See the photo below.) To make the rewinder run to the right or left, press the Power/Direction Switch to the right or left respectively. The center position on the Power/Direction Switch corresponds to "Off".



V. Operating Instructions



REWINDING LABELS

1. Loosen the three black Lock Levers on the rear side of the Core Holder Flange Plate.
2. Grasp the Front Flange Plate with one hand and the Rear Flange Plate with the other. Notice the Rear Flange Plate has convenient cutouts for your thumbs.
3. Rotate the Front Flange Plate and Rear Flange Plate in opposite directions until the three Core Fingers move to the center.
4. Slide an empty cardboard core part way over the Fingers.

Note: This machine can also work with paper labels that lack a cardboard core. You just need to adjust the core fingers to the required size, then place the label in the center of the three axes.

5. Now rotate the Front Flange Plate and Rear Flange Plate in the reverse direction to expand the Fingers against the inside of the cardboard core. While holding the Flange Plates in place with the Fingers secured tightly against the inside of the Core, press one of the Locking Levers into the LOCK position.

NOTE: If one or more of the Locking Levers is up against the Hub and won't lock, pull up on the Lever (away from the Flange Plate) and reposition it.

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6. Now press the other two Locking Levers into the LOCK position.
7. Slide the cardboard core all the way up against the Flange Plate.
8. Pull the label web to the cardboard core and use a piece of tape to secure it in place.
9. If necessary, adjust the position of the rewinder so it is evenly aligned with the label path.
10. If you are using the Adjustable Paper Guide, move the Arm into position to guide the outer edge of the label and lock it into place.
11. Switch the Power/Direction Switch to the ON position in the desired direction of operation (left or right).
12. Start the printer and confirm that the labels are being rewound correctly. You can adjust the Adjustable Speed Switch on the machine to provide more or less force as desired.
13. When rewinding is finished, switch the Power/Direction Switch to the Off(II) position.
14. If the Adjustable Paper Guide is in use, unlock and move the Arm out of the way.
15. Slide the cardboard core and the wound labels off the machine. You do not need to loosen the three Locking Levers unless you want to use a different diameter core.

OPTIONAL

Install the adjustable paper guide to guide the outer edge of labels and ensure an even roll.

VI. Notice

1. Do not plug in, unplug the cord, or operate the machine with wet hands.
2. This product is only for indoor use and must not be used in wet locations.
3. During the operation of the machine, please do not touch the rewinder shaft, and never stop its rotation.
4. When the product is idling, do not put fingers or sharp objects into the bezel assembly.
5. Turn off the power switch and unplug the machine before removing waste material or performing any cleaning or maintenance services.

VII. Warranty

The machine's motor and circuit board have a 1 year warranty. This warranty covers any defects in material or workmanship under normal use.

Within 30 days from the date of delivery, U.S. Solid will either work with you to get your product working with the use of replacement parts, replace the product after receiving the returned defective machine, or accept a return for a full refund.

After the first 30 days but still within 1 year from the date of delivery, U.S. Solid will send new or refurbished replacement parts at no charge, so you can repair the product if necessary.

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