

# **SEALING MACHINE**

MANUAL NO. 8714



## PRECAUTIONS FOR SAFE OPERATION

1.It is prohibited to package various flammable, explosive, toxic preparations and other dangerous goods.

2. It is strictly forbidden to touch heating parts and rotating parts after the machine is started and running.

# **OPERATION INSTRUCTION**





## **(1) MACHINE PARAMETERS**

MODEL	USS-CBB00002
PANEL MATERIAL	STOVE VARNISH
SUPPLY VOLTAGE	110V 60HZ
HEATING POWER	650W
TEMPERATURE	<b>0~300</b> ℃
MOTOR POWER	50W
SEALING SPEED	0~12M/MIN
SEALING	10MM/0.02~0.5MM/6~12MM
WIDTH/THICKNESS/DEPTH	
THE MAXIMUM WEIGHT THAT	2.2 LB
THE FUSELAGE CAN BEAR	
PRODUCT SIZE	40*25.5*24 CM
PRODUCT WEIGHT	8KG

#### **(2) OPERATION:**

1. After the machine is powered on, press the power switch and heating switch. The PV display will show the current actual temperature. Use the SET key and speed knob to set the temperature and speed required for sealing (you can test the machine with an empty bag first to find the match temperature and speed).

2. Set temperature: After pressing the SET key, use the increase and decrease keys to set the temperature required for sealing. The SIHFT keys can control the movement of digits. The set temperature will be displayed on the SV's display.

3. Set speed: Turn the speed knob to speed up or slow down the bag.

4. If the temperature is higher or lower then the set temperature, ALM1 and ALM2 will light up.

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### **③ OPERATION SUGGESTIONS:**

1. The faster the speed, the higher the temperature may need to be adjusted. The slower the speed, the temperature may need to be adjusted lower. Try to adjust one setting at a time, either speed or temperature. It is best not to adjust speed and temperature simultaneously.

2. If the bag is found to be broken or melted by welding, it means that the temperature needs to be lowered or the speed needs to be increased. If the bag is found not to be sealed or can be torn open after sealing, it means that the temperature needs to be increased or the speed needs to be slowed down.

3. If the items to be sealed are slightly heavy, in order to prevent the bag from shifting, it is best to hold it slightly with your hands when sealing.

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